

Date: Thursday, 3/2/2006 3:07:40 PM  
User: Kim Johnston

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: KEYS, KEY CHAIN				
<b>Job Number</b>	: 26031							
<b>Estimate Number</b>	: 10995							
<b>P.O. Number</b>	: N/A			<b>Part Number</b>	: D2589			
<b>This Issue</b>	: 3/2/2006		<b>S.O. No.</b>	: N/A				
<b>Prsh Rev.</b>	: NC			<b>Drawing Number</b>	: D2589 REV. A			
<b>First Issue</b>	: N/A		<b>Project Number</b>	: N/A				
<b>Previous Run</b>	: N/A		<b>Drawing Revision</b>	: A				
<b>Written By</b>	: See comment Below			<b>Material</b>	: N/A			
<b>Checked &amp; Approved By</b>	: 06/03/02			<b>Due Date</b>	: 3/22/2006			
<b>Comment</b>	: Est. B 99.04.23 Re-format DM			<b>Qty:</b>	100	<b>Um:</b> Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2505350	Keys, Key Chain	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Keys, Key Chain	
		Pick: Qty Part Number Description Batch	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">7uMLY</span> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">G5</span>
		1 D2505-350 Key Chain <u>B26057</u> <u>B26045</u> <u>26mex</u>	
2.0	C23225	DOOR LATCH	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s) DOOR LATCH	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">190</span>
		Pick: Qty Part Number Description Batch	
		2 Keys from C2-32-25 Latch N/A	
3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		Comment: INSPECT 100% KITS FOR COMPLETENESS	<u>C204/03/21</u> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">95</span>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>50</u>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">P 9/3/21</span> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">95mex</span>
5.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Inspection Level 21	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">P 06/03/03</span> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">95</span>
			<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">06/03/22</span>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/03/23  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

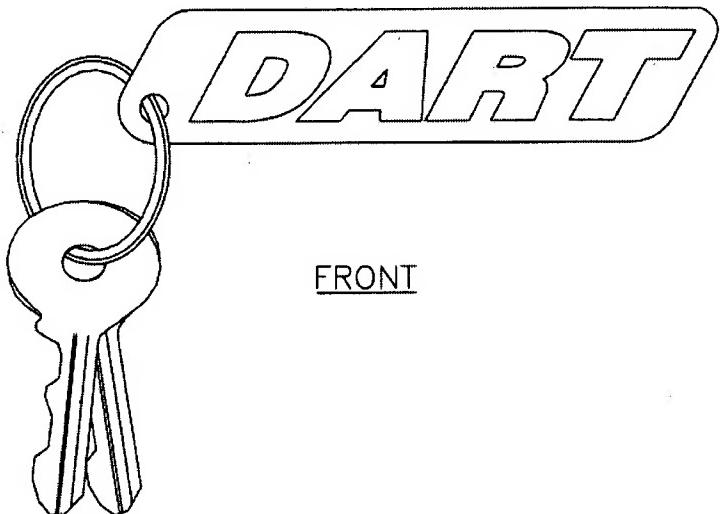
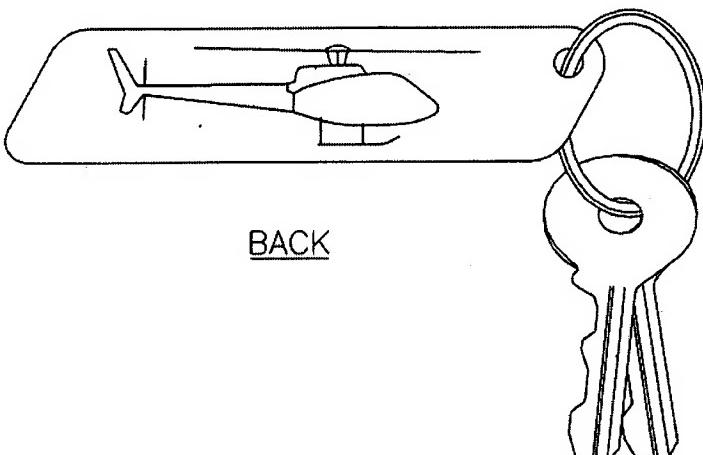
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

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NO. 26031

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